

AKITO KOWA AUTO COMPONENTS LIMITED

Final Inspection Data

Page 1 of 7

MANESAR PLANT

For The Period :01 April 2010

To 09 October 2010

PLOT NO : 113, SECTOR-3 IMT, MANESAR

REJECTION DETAIL

Name	No.	Erp Code	TC	OK Qty	TR	Rej %	Rej.Val	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Prod.Val	
-	-	90040001	0	0	0	0.00	0																					0	
BAND TOOL	89012-KPLA-9000	92010003	15015	15000	15	0.10	33		1	1	1	1	1	1	1	1		1			1	1	1.00	1	1	1	1.00	33033	
BOOT HLDT. STAY	61312KCT 6900	92010004	3852	3842	10	0.30	9							10														3620	
BOOT,HDLT STAY	61312-KCT -6900	92010004	4225	4111	114	2.70	107		12	32				70														3971	
BUFFER CHAIN TOUCH DEFENSE-30H00	61273-30H00-000	93010004	3608	3428	180	5.00	3528		8	3				37	32								95.00					70716	
BUSH RUBBER ENGG HANGER	11203KRB900	92030002	12419	11800	619	5.00	17090						195				126						298.00					342888	
BUSH RUBBER ENGG HANGER	BP100026	92030002	61002	56000	5002	8.20	130275						1137				155			749		*** **						1523135	
BUSH RUBBER ENGG HANGER - MEHTA	BP100026	92030002	248272	236508	11764	4.70	324804		23	70			3229				854	1039		602		*** **						6854789	
BUSH RUBBER ENGINE HANGER -KRB	50356-KRB-9010	92050001	3984	3800	184	4.60	5080						38				46					100.00						109998	
BUSHING INSULATION - 5060	SR028159-5060	95030026	53962	41659	12303	22.80	68432	8	5142	409	60			956	1036	33		2385				*** **	970					276470	
CAP	SR059901-0340	95030024	14740	13233	1507	10.20	1401	120	922	55				260	150														13708
CAP - 0330	SR059901-0330	95030018	71381	65088	6293	8.80	5227	140	1767	1684				2112	445								145.00						54193
CAP - 0340	SR059901-0340	95030024	4821	4400	421	8.70	391		240	50				10	121														4483
CAP SHIELD - 0270	SR059229-0270	95030012	63553	62879	674	1.10	1155	9	54	100		10	30	183	254							31.00		3					115720
CAR HANDLE BUSH	1-A011321300	94020002	8249	7998	251	3.00	2023	26	28	48	12			53	73		4							7					66486
COLLAR SPACE 0011	SR162638-0011	95030021	103894	85760	18134	17.50	46739	588	2218	1916				6860	5409							238.00	905						270604
COVER 0480	SR028062-0480	95030023	2796	2441	355	12.70	450		226	25					104														3550
COVER 32108 KRPA 9000 HIM 3139-00	62600708	90030019	2023	1945	78	3.90	462							6	27			34				11.00							11996
COVER INTAKE PIPE HOLE	17125-33G10-000	93010005	13378	13148	230	1.70	2375	8		6				45	106														138194
COVER REG. REC.(HMSI)	32108-KRPA-9000-HI	92100001	28316	26966	1350	4.80	0	17	225	90				358	439			118				103.00							0
COVER, INTAKE PIPE HOLE	17125-33G10-000	93010005	45295	42321	2974	6.60	30721	10	22	12				24	30							*** **	1						467897
CSHN CENTER STAND	42272-09G00-00	93010006	11012	10582	430	3.90	1049		13	5				80	75														26869
CSHN FUEL TANK FRAME CVR	47161-35F00-000	93010007	36710	36104	606	1.70	690	42	73	54				160	176			5				29.00			34				41849
CSHN FUEL TANK- REAR LOWER	44542-28G00-000	93010009	3082	3045	37	1.20	299								17			20											24964
CSHN FUEL TANK- SIDE	44541-03F00-000	93010010	596	565	31	5.20	263											17											5071
CUSHION 09250-18002	-	93010012	22785	22104	681	3.00	1368	54	210	291				79	45							2.00							45797
CUSHION FR. FUEL TANK	17611KFN 8502	92010005	24465	23596	869	3.60	6788	54	141	102				120	81			64						253					184293
			863435	798323	65112		650771	1076	11325	4953	73	11	4630	11424	8621	34	1185	3688	0	0	1352	1	14140	2140	35	1	1	10694308	

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **863435**
 Total Rejection **65112**
 P.P.M **55310**

Defect Categories
 1) AIR TRAP
 2) SHORT FEED
 3) SCORCH
 4) SHIFT
 5) UNDER CURE

6) BOND FAIL
 7) CUT/DENT MARK
 8) VENDOR CUTS
 9) DUST
 10) METAL REJECTION

11) MOULDED/FLASHES
 12) CARBON DEPO
 13) OVER SIZE
 14) UNDERSIZE
 15) OVER CURE

16) CRACKED
 17) OTHERS
 18) EXCESS BUFFER
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AKITO KOWA AUTO COMPONENTS LIMITED

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MANESAR PLANT

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PLOT NO : 113, SECTOR-3 IMT, MANESAR

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CUSHION FR. FUEL TANK KRY	17611 - KRY - 9700	92010055	5211	5211	0	0.00	0																					21990
CUSHION FUEL TANK- REAR LOWER	44542-28G00-000	93010009	1064	1041	23	2.20	186	12	11																			8618
CUSHION HEADLAMP	35137-28G00-000	93010002	2948	2893	55	1.90	121		15					22	18													6485
CUSHION RUBBER	17622GB7 9000	92010006	7802	7604	198	2.50	173	5	107	10				10	63								3.00					6842
CUSHION SR059024-0841	SR059024-0841	95030022	11349	10775	574	5.10	1404	9	17	24				173	224			8					119.00					21760
CUSHION SR059024-1000	SR059024-1000	95030016	27824	25713	2111	7.60	4182	27	186	119				758	572	44							295.00		110			48226
CUSHION WIPER 0890	SR059024-0890	95030006	13459	12590	869	6.50	2102	5	258	29				115	411								51.00					32570
CUSHION, FRAME COVER FRONT	09320-08018-000	93010013	10909	10669	240	2.20	499		63	6				60	45								66.00					22690
CUSHION, FRAME COVER UPPER	47161-35F00-000	93010007	61850	60839	1011	1.60	1152	151		237	10			287	56								160.00	110				70509
CUSHION, FUEL TANK CENTER	44541-03F00-000	93010010	568	557	11	1.90	93		4					7														4833
CUSHION, FUEL TANK FRONT	44511-28G00-000	93010008	56895	53223	3672	6.50	20783	29	112	30	1348		4	53	22			242		1220								322025
CUSHION,FRONT FUEL TANK	17611-KFN -8500	92010005	124164	121249	2915	2.30	24806	645	352	23			8	481	133								41.00	957				1056635
CY. HEAD GASKET KRM	-	92010007	1098	1008	90	8.20	1257		58	20										7	5							15339
CY. HEAD GASKET KRM	12391KRM 8401	92010007	8671	8451	220	2.50	3073	9	10	34				34	71					2	9		11.00					121133
DAMPER REAR WHEEL	41241-KTE -9101	92010008	207054	196582	10472	5.10	207450	537	1629	5				742	179	131							*** **	146				4101739
DAMPER REARR WHEEL	41241KTE 9101	92010008	51981	51757	224	0.40	3855	43						9		1		1					71.00	37				858502
DRAIN HOSE-MODEL K	52490424	90040001	33061	31337	1724	5.20	37066	332	13	177				609	340			12	59				147.00	35				710811
DUCT BELT COOLING NO 5	11386-33G10-000	93050001	34527	30587	3940	11.40	85182	134	79	111				2281	1269			29				2	9.00					746473
DUST SEAL-3813	1-A010381300	94010002	84877	80624	4253	5.00	2764		1407	1333				1513														55170
DUST SEAL-3813	A0103813	94010002	40876	39840	1036	2.50	673		321	435				280														26569
DUST SEAL-4812	1-M010481200	94010002	109497	102311	7186	6.60	4720		1496	3025				893	512			3										71829
DUST SEAL 4812	1-M010481200	94010001	18614	18264	350	1.90	234		60	198				92														12471
DUST SEAL UNIVERSAL JOINT	1-A021851100	94020003	45971	40047	5924	12.90	17416	82	721	154				90	97	40	16						*** **	36				135154
FRONT FOOT REST	43551-39100	93030002	1094	1080	14	1.30	243	10						3	1													19002
GASKET SPARK PLUG	-	90050001	1096	1065	31	2.80	220			18					13													7803
GASKET SPARK PLUG	BM22073A	90050001	1063	1033	30	2.80	213			20				10														7568
GASKET B,HEAD COVER	12396-KRM -8400	92010009	87707	83581	4126	4.70	4043	20	666	209				542	91								*** **					85952
			1914665	1798254	116411		1074693	3126	18910	11170	1431	11	4642	20488	12738	250	1213	4305	0	1229	1366	3	27996	3461	145	1	1	19293020

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **1914665**
 Total Rejection **116411**
 P.P.M **55310**

Defect Categories

- 1) AIR TRAP
- 2) SHORT FEED
- 3) SCORCH
- 4) SHIFT
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To 09 October 2010

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GASKET C HEAD COVER KWG	12397 - KWG - 6001	92010054	4702	4546	156	3.30	414		58	30					15	5							1.00	47				12507
GASKET C,HEADCOVER	12397-KSP -9100	92010010	67851	65462	2389	3.50	5638		1	603					1265					105				370	45			160128
GASKET CYLINDER MODEL-A	BM22061	90010001	677	350	327	48.30	13393		2	16					62								184.00					27729
GASKET F10D	11189M79F30 GASKET	90050002	304	226	78	25.70	3680																63.00					14345
GASKET HEAD COVER KWPA	12391KWP 9000	92010011	27040	21142	5898	21.80	130619	4	34						659	325		167				4559	50.00	100				597314
GASKET HEAD COVER -KWS	12391KWS 9000	92010046	1317	1241	76	5.80	1035			17					30			4										17937
GASKET SWITCH A - 7140	SR053404-7140	95030020	39808	36801	3007	7.60	7289	4	956	44					917	902							184.00					88551
GASKET YE2	-	90010002	1555	1515	40	2.60	2244			20					20													87251
GASKET YE2	11189M71C00	90010002	984	800	184	18.70	10324		21	6					45								70.00	42				55212
GASKET,HEAD COVER	12391-KRM -8400	92010007	66354	64144	2210	3.30	30873	98	120	271					114	539	3		1		8	952	104.00					926965
GASKET,HEAD COVER	KRM	92010007	2173	2103	70	3.20	977	5		20					10	30							5.00					30356
GASKET,HEAD COVER KWPA	12391-KWPA-9002	92010011	81712	72209	9503	11.60	215718	8	116	41					1522	878	38	269			30	5244	185.00	1172				1854862
GASKET,HEAD COVER GCC	12391-GCC -0000	92010013	110699	110160	539	0.50	8138		37	38					174						12	203	75.00					1671554
GASKET,HEAD COVER KWSA	12391-KWSA-9021	92010012	40659	38630	2029	5.00	52591	11	76	200					708	383		170			9	277	20.00	150				1053881
GASKET,HEAD COVER KWSA	12391KWSA900	92010012	8819	7921	898	10.20	23276			16					50	57		44				717						228588
GNA DUST SEAL	-	90020001	45729	33633	12096	26.50	41126	11	4712	293					30	356		509					*** **					155478
GNA DUST SEAL	DUST SEAL 27241M	90020001	11665	9756	1909	16.40	6490		115	27					275	482							*** **					39661
GNA OIL SEAL	-	90020002	47617	46160	1457	3.10	4079	132	377	39					6	49		18	2	707			44.00	83				133327
GNA OIL SEAL	OIL SEAL 27223M73040	90020002	11585	11396	189	1.60	529	98	86														3.00	2				32438
GROMMET -71050292 (30 MNC) M0716-03	-	90030011	61474	54967	6507	10.60	21603	1663	310	234		527			2422	1183	5						117	15.00	31			204093
GROMMET -71050292 (30 MNC) M0716-03	71050292	90030011	31990	23275	8715	27.20	28933	1396	1004	212		316			2235	1656						175		144		100		106206
GROMMET -71050292 (30 MNC) M0716-03	71050292 (30 MNC)	90030011	11838	11072	766	6.50	2543	130	101	140					89	127					43	58		21.00	57			39302
GROMMET -71051036 (8281928270)	-	90030016	37749	31116	6633	17.60	43645	1009	196	125	9	10			674	1895							36		331	599		248388
GROMMET -71051036 (8281928270)	71051036	90030016	16715	13925	2790	16.70	18358	424	83		81	25			318	435							672		363	216	168	109984
GROMMET -71051036 (8281928270)	71051036 (8281928270)	90030016	8611	6923	1688	19.60	11107	175	110	65		2			187	410							411		5	164	159	56660
GROMMET DRAIN HOSE	-	90040004	487	485	2	0.40	11	1	1																			2873
GROMMET DRAIN HOSE	52490520	90040004	1748	1729	19	1.10	112	2	3							14												10313
			2656527	2469941	186586		1759450	8297	27429	13627	1521	891	4642	32034	22745	296	2394	7358	765	1393	13318	668	36215	6326	1116	1	1	27258936

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **2656527**
 Total Rejection **186586**
 P.P.M **55310**

Defect Categories
 1) AIR TRAP
 2) SHORT FEED
 3) SCORCH
 4) SHIFT
 5) UNDER CURE

6) BOND FAIL
 7) CUT/DENT MARK
 8) VENDOR CUTS
 9) DUST
 10) METAL REJECTION

11) MOULDED/FLASHES
 12) CARBON DEPO
 13) OVER SIZE
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 15) OVER CURE

16) CRACKED
 17) OTHERS
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AKITO KOWA AUTO COMPONENTS LIMITED

Final Inspection Data

MANESAR PLANT

For The Period :01 April 2010

To 09 October 2010

PLOT NO : 113, SECTOR-3 IMT, MANESAR

REJECTION DETAIL

Name	No.	Erp Code	TC	OK Qty	TR	Rej %	Rej.Val	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Prod.Val
GROMMET HTR.PIPES(SUMO)	-	90040006	767	749	18	2.30	474	1		5					4	3							5.00					20210
GROMMET HTR.PIPES(SUMO)	52490451	90040006	1817	1792	25	1.40	658	2	3	1	3				6	7							2.00		1			47877
GROMMET-1469(M)	-	90030014	4694	4494	200	4.30	1214			27					123			50										28492
GROMMET-1469(M)	71051469	90030014	300	295	5	1.70	30																		5			1821
HOSE DRAIN	95481M62JOO(699310-	90060001	1182	1102	80	6.80	1760	5							20	5							50.00					26004
LOWER GROMMET	-	90040008	31931	31856	75	0.20	206	1	51	3					3	16							1.00					87810
LOWER GROMMET	52490307	90040008	32209	31655	554	1.70	1523	80	142	67					42	178	15						30.00					88574
O RING (P-60) 63X3 MM	91304-MZO-7600	91010001	14021	12718	1303	9.30	6254	60	411	195					250	230							15.00					67300
O RING 18X3	91307-KRM-8400	92010015	18760	17263	1497	8.00	2313		363	113					470	109												28728
O RING 19.4X2.3	91305-KPH -9000	92010016	11694	11426	268	2.30	383		48	37					110	73												16722
O RING 19.4X2.3	91305KPH 9000	92010016	5503	5411	92	1.70	131			12					15	5												7760
O RING 25.5X1.9	91308-GFM-9000	92060001	57723	51734	5989	10.40	14493	50	358	306					318	554									238			139689
O RING 25.5X1.9	91308GFM9001	92060001	160985	157154	3831	2.40	9271		521	160			5	771	2126								27.00	176	45			389583
O RING 39.5X5	91305-443 -7400	92010019	116111	112837	3274	2.80	5369		1897	315					416	437							209.00					190422
O RING 39.5X5	91305443 7400	92010019	24012	22337	1675	7.00	2747	11	777	106		8			173	52						111			1			39379
O RING 5260	SR949140-5260	95030015	81565	76418	5147	6.30	2212	350	4120	128					181	218										150.00		24880
O RING 9.5X1.5	.	92010021	10003	9820	183	1.80	175			20					100													9602
O RING 9.5X1.5	91306KRM 8403	92010021	6051	5965	86	1.40	82			34					52													5808
O RING 9.85X2.7	91309-MJO-0030	92010022	38261	37942	319	0.80	411		115	45					10	149												49356
O RING 9.85X2.7	91309MJO 0030	92010022	5742	5709	33	0.60	42			15	1				10	5			2									7407
O RING-B002225890	-	92070004	71473	70858	615	0.90	0		319	59					187	20	2		28									0
OIL SEAL UNIVERSAL JOINT	1-A021841300	94020004	57017	56451	566	1.00	1341	5	401						28	10	40	21					2.00	27				135130
PACKING 2180	SR146622-2180	95030008	2314	2266	48	2.10	199		12	14					7	12							3.00					9210
PACKING 3240	SR146622-3240	95030004	442	413	29	6.60	101								7								22.00					1182
PACKING CAP 76R-F4612-00	76R-F4612-00	95010004	648	542	106	16.40	0	2	104																			0
PIPE 0421	SR162867-0421	95030001	6864	6569	295	4.30	2355	33	42	42					76	59			16				18.00		9			51847
PIPE INTAKE NO.2	13121-30H00-000	93010018	3296	2578	718	21.80	7237	20	210	122					138	198			30									33223
			3421912	3208295	213617		1820441	8917	37323	15453	1525	899	4647	35551	27211	353	2415	7484	765	1393	13318	779	36599	6767	1177	1	151	28766964

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **3421912**
 Total Rejection **213617**
 P.P.M **55310**

Defect Categories
 1) AIR TRAP
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6) BOND FAIL
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ROLLER CAM CHAIN TENSIONER	14502-086-000R	91010007	253698	242392	11306	4.50	139742																	11306				3135707
ROLLER CAM CHAIN TENSIONER	14502086000	91010007	41460	39000	2460	5.90	27364																	2460				481244
ROLLER COMP, CAMCHAIN GUIDE -KWB	14610KWB 6001	92010048	32328	23000	9328	28.90	209880																	9328				727380
ROLLER COMP,CAMCHAIN GUIDE KWSA	14670 KWS 900	92010025	8475	8000	475	5.60	7790																	475				138990
ROLLER COMP,CAMCHAIN GUIDE KWSA	14670-KWSA-9010	92010025	19330	18000	1330	6.90	21812																	1330				317012
ROLLER COMP.CAM CHAIN GUIDE	14610 086 000R	91010008	280978	271935	9043	3.20	139171																	9043				4324251
ROLLER COMP.CAM CHAIN GUIDE	14610-086-000R	91010008	21910	20000	1910	8.70	29394																	1910				337194
RUBBER BUSH REAR FORK PIVOT	-52147 KW7 9000	92010028	75955	72400	3555	4.70	38856		138				554				814	87					*** **					830188
RUBBER BUSH REAR FORK PIVOT	52147KW7 9000	92010028	16313	15400	913	5.60	9979						203				208						502.00					178301
RUBBER BUSH,SWINGARM PIVOT 2	52147-KTC -9000-H1	92010029	48100	46144	1956	4.10	18288		21				452				370			69			*** **					449735
RUBBER FRAME	50402-KRY-9000	92060002	6459	6459	0	0.00	0																					62716
RUBBER FUEL TANK RR KWSA	17613-KWSA-9001	92010030	40987	39214	1773	4.30	6843	155	299	50				669	396	12		62					113.00	11	6			158209
RUBBER FUEL TANK RR KWSA	17613KWS 9000	92010030	8001	7706	295	3.70	1138	20	10					72	150			35					6.00					30883
RUBBER INSERT	12195-KTE-9100	92010031	387821	379888	7933	2.00	13803	792	2448	773				2083	1717								120.00					674808
RUBBER INSERT	12195KTE 9100	92010031	102790	100077	2713	2.60	4700	277	579	487				730	227			20					20.00					177948
RUBBER METER SET	37215 KCJ6910	92010032	59576	57333	2243	3.80	3028	18	148	262				1678	133								4.00					80427
RUBBER METER SET	37215KCJ 6910M1	92010032	14936	14317	619	4.10	833		85					451	10			8					60.00					20099
RUBBER PAKG. PROTECTOR	18293-KPK-9000	92090002	76432	63353	13079	17.10	55125	51	1657	58			20	5657	216								*** **					322192
RUBBER PROT. MOUNT - MBT	18345-MBT-6100	92090001	182671	180338	2333	1.30	7372		645	160				249	739			3					349.00	188				577240
RUBBER PROT. MOUNT - MBT	18345MBT610	92090001	18252	17874	378	2.10	1194		77	13				28	224			21										57676
RUBBER PROT. MOUNT -KRY	-	92090003	8742	8191	551	6.30	8237	6	121	42				68	18													130692
RUBBER PROT. MOUNT -KRY	18294-KRY-9000	92090003	18103	17592	511	2.80	7639		386	21				38	66													270639
RUBBER PROT. MOUNT -MBT	18345-MBT-6100	92090001	47109	46241	868	1.80	2742	45	40	38				130	536			32										148864
RUBBER SPARE FUSE SET	38201-KSPA-9100	92040001	20774	20108	666	3.20	2264	6	25	69	11			116	76			2					2.00	344				70631
RUBBER STEP RP	50710-KVT -9000	92010001	14347	14156	191	1.30	3755	12	7	4	2			21	3	1		17					22.00	102				282062
RUBBER STEP RP	50710KVT 9000	92010001	6165	6102	63	1.00	1238	24		4	1			9	3			13					3.00	6				121203
RUBBER STEPLP	50720-KVT -9000	92010002	17245	17099	146	0.80	2870	28		4				30	1			1	3				8.00	70				339036
			5250869	4960614	290255		2585508	10351	44009	17438	1539	899	5876	47580	31726	366	3807	7785	768	1393	13387	779	46210	43340	1183	1	151	43212303

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **5250869**
 Total Rejection **290255**
 P.P.M **55310**

Defect Categories

- 1) AIR TRAP
- 2) SHORT FEED
- 3) SCORCH
- 4) SHIFT
- 5) UNDER CURE
- 6) BOND FAIL
- 7) CUT/DENT MARK
- 8) VENDOR CUTS
- 9) DUST
- 10) METAL REJECTION
- 11) MOULDED/FLASHES
- 12) CARBON DEPO
- 13) OVER SIZE
- 14) UNDERSIZE
- 15) OVER CURE
- 16) CRACKED
- 17) OTHERS
- 18) EXCESS BUFFER
- 19) POWER FAIL
- 20) VENDOR FLASH

AKITO KOWA AUTO COMPONENTS LIMITED

Final Inspection Data

MANESAR PLANT

For The Period :01 April 2010

To 09 October 2010

PLOT NO : 113, SECTOR-3 IMT, MANESAR

REJECTION DETAIL

Name	No.	Erp Code	TC	OK Qty	TR	Rej %	Rej.Val	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Prod.Val
RUBBER STEPLP	50720KVT 9000	92010002	1400	1386	14	1.00	275	3			1			2				7					1.00					27524
RUBBER STOPPER	50501-KTP-9000	91010009	18665	18370	295	1.60	0		123	4				113	55													0
RUBBER, CUSHION	17622-GB7 -9000	92010006	41856	41665	191	0.50	168	3	71	48				9	50								10.00					36833
RUBBER, LICENCE LIGHT	80203 - KVE - 6000	92010053	3908	3905	3	0.10	5							3														7425
RUBBER,FUEL TANK RR	17613-KTEA-9100	92010033	51808	44731	7077	13.70	46425	348	1160	427				989	505	18		93					*** **	42				339860
RUBBER,FUEL TANK RR	17613KTE 9101	92010033	6009	5762	247	4.10	1619	14						120	80			6					22.00					39352
S.S. RELAY	38506-KPLA-9000	92010034	52555	48082	4473	8.50	0	701	405	134				1510	1187								536.00					0
SEAL INLET PIPE KPL	17113 KPL 9000	92010035	7546	5961	1585	21.00	2314		290	14				107	52					667						455		11017
SEAL INLET PIPE KPL	17113KPL 9000	92010035	4453	3664	789	17.70	1150		207					30	92			25		335					100			6475
SEAL RUBBER INLET PIPE - KWPA	-	92010036	56537	55220	1317	2.30	1870		671	50				211	174			50										80282
SEAL RUBBER INLET PIPE - KWPA	17113 KWP 9000	92010036	69192	68336	856	1.20	1215	28	452	46				153	169					5								98252
SEAL SHROUD -KWPA	19625-KWPA-9000	92010039	73054	59369	13685	18.70	184336	10	480	1449				8375	1166			1565		21			155.00	464				984037
SEAL SHROUD -KWPA	19625KWP900	92010039	4286	3707	579	13.50	7799			88				332	46			111							2			57732
SEAL SHROUD -KWPA	19625KWPA900	92010039	17812	13926	3886	21.80	52344		20	209				1337	199			598							5			239927
SEAL SHROUD KPLF	-	92010040	1330	945	385	28.90	3018			61				324														10427
SEAL SHROUD KPLF	19625 KPL 8400	92010040	1924	1432	492	25.60	3823		3	51				150	53								235.00					14962
SEAL SHROUD KPLF	19625-KPLF-8400	92010040	10300	7009	3291	32.00	25801		110	385	65			907	251								*** **					80752
SEAL SHROUD KVT	19625 KVT 9400	92010037	20593	16182	4411	21.40	61048		22	626				3031	322			337							73			285007
SEAL SHROUD KVT	19625KVT 9400	92010037	3974	3212	762	19.20	10546			74				329	55			26							32			55000
SEAL STARTER - 5130	SR028901-5130	95030002	7329	7000	329	4.50	509		243						49								37.00					11359
SEAL STARTER 5010	SR028901-5010	95030014	60156	57850	2306	3.80	2146		1607	95			30	187	292			95										58511
SERVICE CAP-	-	90040009	17135	17093	42	0.20	105		25					2	15													42837
SERVICE CAP-	52490313	90040009	18626	18584	42	0.20	105	4	4	11				7	16													46565
SHOCK ABSORBER	A-0002-00-006-5802908	93020001	2073	1925	148	7.10	3515								7								141.00					49233
SHOCK ABSORBER	CORUBR03200(580290)	93020001	3417	3350	67	2.00	1591	1	2	11				3	2								43.00	5				81153
SLIDER CHAIN KWF	52170 KWFA 9000	92010041	9284	9052	232	2.50	4442	1	2	28				49	71			28					53.00					177788
SLIDER CHAIN KWF	52170KWF 9000	92010041	2930	2836	94	3.20	1790							11	47			24					3.00					55593
			5819021	5481168	337853		3003476	11464	49906	21249	1605	899	5906	65871	36681	384	3807	10655	863	2421	13387	779	52514	43963	1738	1	151	46110215

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **5819021**
 Total Rejection **337853**
 P.P.M **55310**

Defect Categories
 1) AIR TRAP
 2) SHORT FEED
 3) SCORCH
 4) SHIFT
 5) UNDER CURE

6) BOND FAIL
 7) CUT/DENT MARK
 8) VENDOR CUTS
 9) DUST
 10) METAL REJECTION

11) MOULDED/FLASHES
 12) CARBON DEPO
 13) OVER SIZE
 14) UNDERSIZE
 15) OVER CURE

16) CRACKED
 17) OTHERS
 18) EXCESS BUFFER
 19) POWER FAIL
 20) VENDOR FLASH

AKITO KOWA AUTO COMPONENTS LIMITED

Final Inspection Data

MANESAR PLANT

For The Period :01 April 2010

To 09 October 2010

PLOT NO : 113, SECTOR-3 IMT, MANESAR

REJECTION DETAIL

Name	No.	Erp Code	TC	OK Qty	TR	Rej %	Rej.Val	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Prod.Val
SLIDER CHAIN KWSA	52170-KWSA-9001	92010042	29181	28325	856	2.90	12754		45	90					188	241			79				193.00	20				434796
SLIDER CHAIN KWSA	52170KWSA900	92010042	3257	3097	160	4.90	2384		4						19	64			19				54.00					48529
SLIDER, CHAIN -KWS	52170 KWS 9000	92010042	6253	5903	350	5.60	5215		15	20					50	147			13									93169
SONA BUSH	-	94020005	7298	6473	825	11.30	7086		304	11					20					118	68	111		193				62689
SONA BUSH	D044461400	94020005	3492	3071	421	12.10	3616	1	1						123	166				38	10				175			29996
SONA O RING	1-A010101200	94010003	16527	14923	1604	9.70	1844		236	105					160	133												19006
SONA O RING	A01001200	94010003	46499	44922	1577	3.40	1813		105	354					878	140				100								53473
SPACER (1-A080A21200)	1-A080A21200	94020006	48346	46739	1607	3.30	5624		435						145		26	37					20.00	918				169211
STOPPER CUSHION	64735-0010-0-L	90060004	2677	2644	33	1.20	92		22	4					7													7495
STOPPER CUSHION 0230	047375-0230-0-L	90060005	202246	190046	12200	6.00	18788	522	8362	1187					1852	277												311458
STOPPER CUSHION 241	647375-0010-0-L	90060004	34109	30818	3291	9.60	9214	736	1571	506				5	271	187							10.00	1	4			95505
STOPPER RUBBER	50501-KPLA-9000	92010043	140528	137276	3252	2.30	11431	25	1295	340					854	329								229				490577
STOPPER RUBBER KTP	50501-KTP-9000	91010004	338	321	17	5.00	27								17													537
SUSP,START RELAY KPL	38506-KPLA-9000	92010045	1300	1225	75	5.80	396									37							38.00					6877
SUSP,START RELAY KPL	38506KPL 9001W1	92010045	21257	20454	803	3.80	4230	141	20	90					279	154							60.00	30				111971
TUBE CONNECTION -KSPA	KSPA10034	92020002	17868	17116	752	4.20	23876	156	179	10					248	103			25				20.00	7				567309
UJ SEAL-3813	1-A010381300	94010002	17033	16101	932	5.50	605		280	320					332													11071
UJ SEAL 4812	1-M010481200	94010001	862213	824532	37681	4.40	25246	323	11863	11472					12409	1329			250									577682
VAN HANDLE BUSH	1-A020311100	94020007	1078	866	212	19.70	1691		20						100	16				42	34							8602
VAN HANDLE BUSH	A020311100	94020007	19181	15458	3723	19.40	29709	46	134	2					70	1953	116	8	6		1248	126	2		12			153064
WASHER RUBBER - 2020	SR949021-2020	95030025	201163	194513	6650	3.30	3099	34		1189					3550	1877												96861
			7500865	7085991	414874		3172223	13448	74797	36949	1605	899	5981	89326	41997	418	3850	11041	863	3967	13625	892	52909	45373	1917	1	151	49460103

Overall Rejection %
6.414 %
 Overall Rejection Value
Rs. 3172223.720

Total Checked **7500865**
 Total Rejection **414874**
 P.P.M **55310**

Defect Categories

- 1) AIR TRAP
- 2) SHORT FEED
- 3) SCORCH
- 4) SHIFT
- 5) UNDER CURE
- 6) BOND FAIL
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