

AKITO KOWA AUTO COMPONENTS LIMITED

MANESAR PLANT

PLOT NO : 113, SECTOR-3 IMT, MANESAR

Machine Down Time Report (In Minutes)

S. No	Month	Machine	D/n Time	COMP	MPS	MIC BD	METAL SHORTAGE	TOOL PROBLEM	TOOL CHANGE	NEW OPT	DIE CLEANING	OLTY ISSUE	OTHERS	XXX	XXX
80	April	INJECTION MOULDING IM-1106	2241	75	180	402		60	648				876		
81	May	INJECTION MOULDING IM-1106	4258			600	270	240	630				2518		
		Month Total	6499	75	180	1002	270	300	1278	0	0	0	3394	0	0
82	April	INJECTION MOULDING IM-1107	15687	1674	580	6847		174	2076	263			4073		
83	May	INJECTION MOULDING IM-1107	2492	114		210			360				1808		
		Month Total	18179	1788	580	7057	0	174	2436	263	0	0	5881	0	0
84	April	INJECTION MOULDING IM-1108	17348	180	1480	11190		290	1048	100			3060		
85	May	INJECTION MOULDING IM-1108	9616			2424			1310				5882		
		Month Total	26964	180	1480	13614	0	290	2358	100	0	0	8942	0	0
86	April	INJECTION MOULDING IM-1109	12184		186	7299		1	366	259	336	42	3695		
87	May	INJECTION MOULDING IM-1109	1380			1380									
		Month Total	13564	0	186	8679	0	1	366	259	336	42	3695	0	0
88	April	INJECTION MOULDING IM-1110	13074	1111	1271	6384		1205	555		30		2518		
89	May	INJECTION MOULDING IM-1110	9033		360	3794	120	120	1707				2932		
		Month Total	22107	1111	1631	10178	120	1325	2262	0	30	0	5450	0	0
90	May	INJECTION MOULDING IM-1111	3024	90	390	522			1200				822		
		Month Total	3024	90	390	522	0	0	1200	0	0	0	822	0	0
		Grand Total	286152	9420	22824	56141	2667	10550	23846	995	1957	177	157575	0	0