

AKITO KOWA AUTO COMPONENTS LIMITED

MANESAR PLANT

Moulding Stage Inspection Data

For The Period 01 April 2010 To 11 October 2010

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PLOT NO. : 113, SECTOR-3 IMT, MANESAR

REJECTION DETAIL

Name	No.	Eip Code	TC	OK Qty	TR	Rej %	Rej.Val	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Prod.Val		
O RING 5260	SR949140-5260	95030015	24576	24063	523	2.10	230		523																				10583	
OIL SEAL UNIVERSAL JOINT	1-A021841300	94020004	143380	142037	1343	0.90	3182	7	1311		25											60.00	86			306			336627	
PACKING 2180	SR146622-2180	95030008	10923	10807	116	1.10	482	12	92			12										4.00				9			44957	
PACKING 3240	SR146622-3240	95030004	4480	4387	93	2.10	427	16	65			12														4			20180	
PACKING CAP 76R-F4612-00	76R-F4612-00	95010004	4496	4236	260	5.80	0		260																				0	
PIPE 0421	SR162867-0421	95030001	9103	8472	631	6.90	5874	29	602																	34			78874	
PIPE INTAKE NO.2	13121-30H00-000	93010018	1557	1545	12	0.80	120		12																				15573	
ROLLER CAM CHAIN (GUIDE)	-	91010005	372711	364178	8533	2.30	0	637	5315	100		276	35	461							45								78874	
ROLLER CAM CHAIN TENSIONER	14502-086-000R	91010007	379040	367904	11136	2.90	137640		9331			20	35	42							20								0	
ROLLER COMP. CAMCHAIN GUIDE -KWB	14610KWB 6001	92010048	45004	41657	3347	7.40	75507	1121	1744	66		42	12	194															4547293	
ROLLER COMP.CAMCHAIN GUIDE KWISA	14670-KWISA-9010	92010025	28071	27225	846	3.00	13874		641					27															937282	
RUBBER BUSH REAR FORK PIVOT	-52147 KWT 9000	92010028	164771	164079	692	0.40	7563	11	516			53	12																446490	
RUBBER BUSH SWINGARM PIVOT 2	52147-KTC-9000-H1	92010029	5612	5547	65	1.20	607		65																				1793383	
RUBBER INSERT	12195-KTE-9100	92010031	435736	426970	8766	2.00	15252	1906	6238	5		617																	51864	
RUBBER METER SET	37215 KC18910	92010032	84100	81499	2601	3.10	3511	568	1998			35																	742927	
RUBBER PAKG . PROTECTOR	18293-KPK-9000	92090002	33642	32912	730	2.20	3080	111	509			110											***						110023	
RUBBER PROT. MOUNT - MBT	18345-MBT-6100	92090001	254117	251798	2319	0.90	7328	225	1653			384	24	30															138888	
RUBBER PROT. MOUNT -KRY	18294-KRY-9000	92090003	13444	13269	175	1.30	2616		175																				795681	
RUBBER SPARE FUSE SET	38201-KSPA-9100	92040001	29890	29449	441	1.50	1499	43	398																				198371	
RUBBER STEP RP	50710-KVT-9000	92010001	23317	22933	384	1.60	7549	59	300			3	12																100126	
RUBBER STEPLP	50720-KVT-9000	92010002	21607	21410	197	0.90	3873	42	141			2	12																450862	
RUBBER STOPPER	50501-KTP-9000	91010009	1536	1403	133	8.70	0		133																				420920	
RUBBER, CUSHION	17622-GB7-9000	92010006	64060	61989	2071	3.20	1622	389	1682																					0
RUBBER, FUEL TANKER -KWS	17613KWS 9000	92010049	49048	48749	299	0.60	1154	152	88			59																	54550	
RUBBER, LICENCE LIGHT	80203 - KVE - 9000	92010053	5664	5585	79	1.40	150		79																				188171	
RUBBER,FUEL TANK RR	17613-KTEA-9100	92010033	77184	75090	2094	2.70	13736	115	1582			397																	10611	
SEAL INLET PIPE KPL	17113 KPL 9000	92010035	170697	170004	693	0.40	1011	73	620																				492590	
			6406144	6279120	127024		830429	20054	93310	489	21	4530	648	1664	50	80	83	169	12	192	75	5353	19233	10223	0	36453	0	43190008		

Overall Rejection %

1.976 %

Overall Rejection Value

Rs. 997477.370

Total Checked

6406144

Total Rejection

127024

P.P.M

20150

Defect

Categories

- 1) AIR TRAP
- 2) SHORT FEED
- 3) SCORCH
- 4) SHIFT
- 5) UNDER CURE

6) BOND FAIL

7) CUT/DENT MARK

8) VENDOR CUTS

9) DUST

10) METAL REJECTION

11) MOULDED/FLASHES

12) CARBON DEPO

13) OVER SIZE

14) UNDERSIZE

15) OVER CURE

16) CRACKED

17) OTHERS

18) EXCESS BUFFER

19) POWER FAIL

20) VENDOR FLASH